







SNOW











# GRAVEL SCORPION



Notable steering precision and adherence in traction and braking above all on fast roads, even at low levels of grip. The rigid structure and the dense tread pattern ensure good stability above all in fast cornering characterized by prolonged stress on the tyre. The asymmetric tread pattern ensures excellent performance in traction and braking thanks to the internal blocks. The external blocks facilitate excellent directionality and high lateral grip. Available in different compounds, according to the characteristics of adherence of the ground and the weather conditions. For the hardest and most severe surfaces the K is available in a "reinforced" version. The features of directionality and traction are combined with resistance and integrity thanks to its reinforced structure both in the tread zone and in the sidewalls, which are more resistant to lacerations and cuts



VERSION

165/80-13 GM4-GM6-GM8 600

185/70-13 GM4-GM6-GM8 600

185/70-15 GM6-GM8 640 203

SIZE

Pirelli  $GM^{TM}$  is a tiyre for use on gravel roads, developed for historic rally cars.

The tread pattern design has been optimized for the specific use in dry, moist, wet or mud conditions according to the compound chosen.

The strength of Pirelli GM<sup>™</sup> is in its versatility of use.

A unique asymmetric tread able to work both as directional or tractive, ensuring maximum performance in all weather conditions.

The secret has three initials: GM4, GM6 and GM8.

Rolling

circumference

1885

1885

2015

The first identifies the compound developed for use on dry, ideal for constant of high performance levels on compact ground or hard abrasive with high temperatures. The GM compound ensure traction and lateral grip to the limit on wet roads at low temperatures. With GM8 performance levels are enhanced on mud at low temperatures.

RIM

5.5

55

6.5

Condition

wet damp

8 6 4

8 6 4

8 8 6

dry

SIZE	VERSION	ø mm	SECTION WDT	TREAD WDT	Rolling	RIM	C	onditio	n
3122	VERSION	D	mm C	mm Cb	circumference	RIM	wet	damp	dry
165/70R15	K6-K4	610	171	150	1915	5,5	6	6	4
175/70R15	K6-K4	625	191	165	1965	6.5	6	6	4
185/70-15	K6-K4-K8	635	199	165	1995	6.5	8	6	6
195/70R15	K2-K4-K6	650	203	180	2045	6.5	6	6	4/2
205/65R15	K2-K4-K6-Reinf. K4	650	220	180	2045	7	6/8	6	4/2
205/65R15	К8	650	220	180	2045	7	8		

Tread Compound HARD 2 - MEDIUM 4 - SOFT 6 - SUPER SOFT 8



This tyre is suitable for use on inconsistent or gravelly non-asphalted surfaces, usually with low adherence. Not recommended for heavy use on highly abrasive surfac-

es. The tyre's tread profile is flat with sharp edges, aiding directionality and lateral grip. Tyre for gravel surfaces with flat and sharp edge tread. This aids directionality and side grip. The radial dowels guarantee top traction, especially on soft ground. It has special lateral reinforcement that protect the tyre from any damage caused by impacts.

SIZE	VERSION	ø mm	SECTION WDT		Rolling circumference	RIM	C wet	onditio	n drv
165/70R14	T4-T6	590	178	150	1855	6,0	6	6	4

Tread Compound MEDIUM 4 - SOFT 6



SECTION TREAD

mm C

163

180

WDT

mm Cb

135

160

160

ø

mm WDT

D

Tread Compound MEDIUM 4 - MEDIUM 6 - SUPER SOFT 8



# GRAVEL SCORPION



It is suited above all to damp, wet and at the limit muddy conditions. Usable also in dry conditions on inconsistent, loose or sandy ground. Less suited to compact and fast routes.

The tread pattern derives from the K. The reduced width of the tread and the pattern with more voids ensure the correct balance between performance and road holding on surfaces with a low grip.

The less rigid construction allows excellent adaptation of the tyre to the ground and provides easier steering, above all on very winding routes, where a good level of adherence is needed also on irregular surfaces.

Available in different compounds for use in different weather conditions and with different levels of adherence to the ground.

SIZE	VERSION	ø mm D	SECTION WDT	WDT	Rolling circumference	RIM	C	onditio	n drv
195/70R15	KM6	650		170	2045	6.5	6		
205/65R15	KM4-KM6	650	215	170	2045	7	6	6	4

Tread Compound MEDIUM 4 - SOFT 6



For particularly uneven ground, it is also highly recommended for mixed off/on-road routes, on hard, compact and abrasive surfaces. Thanks to its internal structure, specially designed to ensure easy steering and excellent resistance to stresses, it is particularly resistant to impact. The tread and sidewall profiles are designed to strengthen the structure in these areas and to ensure the maximum integrity of the tyre.

The symmetric tread ensures excellent stability on clean and abrasive surfaces. On the contrary, on surfaces covered by sand and gravel, it does not offer high directionality owing to the very compact tread pattern. Excellent resistance to wear thanks to the robustness of the design of the blocks and the profile.

Available in different compounds for use in different weather conditions and with different levels of adherence to the ground.

SIZE	VERSION		SECTION WDT		Rolling	RIM	С	onditio	n
SIZE	VERSION	mm D	mm C	mm Cb	circumference	RIM	wet	damp	dry
205/65-15	XR5-XR7	650	220	175	2045	7	7	7	
225/55R15	XR5	645	222	195	2025	7			5

Tread Compound MEDIUM 5 - SOFT 7





And a lot of the



ASPHALT

This product, designed for asphalt, has two longitudinal grooves which means that it can be used both in dry and wet conditions. The two longitudinal channels are posi-tioned on the internal part of the tyre to ensure more effec-tive water drainage and avoid aquaplaning. This also allows better cornering, when the car relies more heavily on the external part of the tyre that generates more grip thanks to a greater contact patch.

	SIZE	VERSION	-	SECTION WDT	TREAD WDT	Rolling	RIM	С	onditio	n
	SIZE	VERSION	mm D	mm C	mm Cb	circumference	RIM	wet	damp	dry
	175/60R14	RK5 - RK7	560	188	160	1765	6		7	5
	175/60R14TL	RKW7	560	188	160	1765	6	W7		
	195/50-15	RK5-RK7	580	192	180	1825	6.5		7	5
		RKW7	580	192	180	1825	6.5	W7		
	195/50-16	RK5-RK7	600	193	190	1885	6.5		7	5
		RKW7	600	193	190	1885	6.5	W7		
	205/45-17	RK5-RK7	625	203	200	1965	7		7	5
		RKW7	625	195	190	1965	7	W7		
*	215/40-17	RK5-RK7-RW7	625	223	208	1955	7.5	W7	7	5/7
	235/40-18	RK5-RK7- RK9/SS <sup>(1)</sup>	650	225	210	2045	8		9/7	5
*		RKS/W7	650	225	210	2045	8	W7	W7	
*		RKW7 V 70	650	215	205	2045	8	W7		

Tread Compound HARD 5 - MEDIUM 7 - SOFT 9 - WET W7/S

\* New size

\*\* RKS (W7 - Stiffer construction) RKW7 (W7/70 - Soft construction)

(1) RK9 = RKSS





# SNOW SOTTOZERO



Specialist tyre for full snow road conditions. It has narrow blocks and deep grooves. Tyre designed for use on 100% snow conditions.

Studding: Max protrusion 2 mm

### **S - SOTTOZERO SNOW**

SIZE	VERSION	ø mm D	SECTION WDT mm C	WDT	Rolling circumference	RIM
135/90R16AOFTL S1	S 16	648	140	100	2035	5



This tyre is characterized by a tread pattern ensuring better adaptability to different types of surfaces.

It has dense siping in the center for better traction and breaking and on each side blocks for better stability side block are provided with stud holes.

Tyre designed for use on mixed conditions up to 30/40% snow/ice and asphalt.

For cars Gr. N, WRC,S2000-R5-R3\* Studding: Max protrusion 2 mm

#### SOTTOZERO SNOW

	SIZE	VERSION	ø mm D	SECTION WDT mm C	TREAD WDT mm Cb	Rolling circumference	RIM
•	195/45R17v02TL SOTZER	Sottozero (1)	625	203	185	1965	7
*	195/45R17v02TL SOTZER	Sottozero (2)	625	203	185	1965	7
	235/40R18v02TL SOTZER	Sottozero/A (1)	650	222	190	2045	8
	235/40R18v02TL SOTZER	Sottozero/A (2)	650	222	190	2045	8

(1) version studded

(2) version not studded



This tyre is characterized by a tread pattern ensuring better adaptability to different types of surfaces. It has dense siping in the center for better traction and brea-

king and on each side blocks for better stability and is provided with stud holes.

Tyre designed for use on mixed conditions up to 50/60% snow/ice and asphalt.

For cars R3 – R2 Studding: Max protrusion 2 mm

### **WM - SOTTOZERO SNOW**

SIZE	VERSION	ø mm D	SECTION WDT mm C	NA/DT	Rolling circumference	RIM
165/80R15 SC	TZER WM	620	175	150	1960	6.5





# ICE sottozero"ice



Studded "Svezia" tyre, with directional asymmetric design which is ideal for snow-covered and icy surfaces. The special direction of the plugs, together with the patented Pirelli studding, guarantees maximum stability and grip of the studs, even in the most extreme surface conditions. Aailable with "Svezia" type studding only.

Studding: Max stud protrusion 7 mm (100% ice - frozen earth) Max stud protrusion 8 mm (50% snow - 50% ice)

#### **J - SOTTOZERO ICE**

SIZE	VERSION	ø mm D		WDT	Rolling circumference	RIM
145/85R16TL	J	648	159	115	2035	5.25



tudded "Svezia" tyre, with directional asymmetric design which is ideal for snow-covered and icy surfaces. The special direction of the plugs, together with the patented Pirelli studding, guarantees maximum stability and grip of the studs, even in the most extreme surface conditions. Aailable with "Svezia" typre studding only.

Studding: Max stud protrusion 7 mm

### **SOTTOZERO ICE 1**

SIZE	VERSION	ø mm D	SECTION WDT mm C		Rolling circumference	RIM
205/65-15TLSx WRC J-ST-SS1	Sottozero Ice 1	650	202	145	2045	7
205/65-15TLDx WRC J-ST-DS1	Sottozero Ice 1	650	202	145	2045	7



Studded "Svezia" tyre, with directional design which is ideal for snow-covered and icy surfaces. The special direction of the plugs, together with the patented Pirelli studding, guarantees maximum stability and grip of the studs, even in the most extreme surface conditions. Available with "Svezia" type studding only.

Stud protrusion 7 mm

#### **WR - SOTTOZERO ICE**

SIZE	VERSION	ø mm D	SECTION WDT mm C	TREAD WDT mm Cb	Rolling circumference	RIM
135/85R15TLStudded-7 WR5	WR5	620	146	95	1950	5
145/85R16TLStudded WR5	WR5	648	147	100	2035	5.25
145/85R16TLStudded WR6	WR6	648	147	115	2035	5.25



C



### **TYRE IDENTIFICATION**

The markings that appear on the side of the tyres also tell us the basic size of the tyre, the rim diameter and the width of the rim. We will illustrate how to read two different types of marking that may appear on the side of the rally tyres.



The treads of the various versions of rally tyres are described by one or two letters followed by a number. The letters identify the type of tread. The number after the letter indicates the type of use, for example: RX 7

#### **RIMS**

The size of the rims indicated in this manual must be respected. If you have any doubts, please contact Pirelli staff.



#### **FITMENT**

Make sure that tyres are fitted by experts, with specialised dedicated machinery and equipment, who follow safety procedures.

Before mounting the tyres clean the surface of the beads and the area of the rim that comes into contact with the tyre.

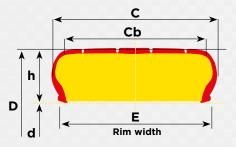
Use ONLY special tyre lubricants for mounting tyres. Do NOT use silicone or petroleum lubricants.

Check the state of the valves to prevent air loss: check the seals and the tightness for metal ones and check also for any tears or cracks in rubber seals. If necessary, replace them. When the tyre is being used, always use the valve cover top.

Follow the indications provided on the sidewall of the tyre referring to the rolling direction and the correct positioning of the internal and external sidewalls, if specified.

Use the safety cage when inflating tyres.

Before unseating the tyre from the rim during disassembly, make sure that the tyre has been fully deflated, removing the inner valve mechanism.



D

d

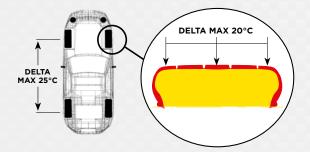
0	D		ч
Nominal section v expressed in mm	vidth Nominal d diameter e in m	xpressed	Nominal rim diameter, expressed in inches
225	60	0	16
С	h/C		d
Nominal section width expressed in mm	Technical series. This expresses the ratio between the section height (in mm) and the nominal section width (in mm)	Radial constructior	Nominal rim diameter, expressed in inches
¥	¥	¥	↓
205	65	R	15





### **TREAD TEMPERATURES**

Temperatures measured on the tread are an excellent indicator for deciding the best choice of final compound and for optimising corner adjustments of the vehicle, such as camber and toe. We recommend measuring the temperature at three different points: inner (innermost side of the vehicle), centre, outer tread. In particular, average temperatures must be the ones shown in the table, the difference between the values measured internally, in the centre and externally must be maximum 20°, while the difference between the front and rear axles must be no more than 25°. If these values are exceeded, we recommend a different final compound should be used or the vehicle's geometry should be adjusted.



#### PRESSURE

Working pressure values depend on the size of the tyre in relation to the load that it is subjected to. In other words, it will vary according to the type of car, the weight and conditions of use. In particular, as the weight of the vehicle, speeds and accelerations that the tyre is subjected to increase, the working pressure must be increased.

In any case, tyres should not be used at pressures below 1.6 bar.

Using excessively low pressures would bring about the breaking of the tyre due to excess force on the sidewall or unseating from the rim. "Hot" working pressures are usually in the range of 2.2 - 2.5 bar.

Initial inflation pressures vary in order to obtain these values, depending on whether the tyres are preheated or used "cold". Indeed, preheated tyres can be inflated to slightly lower values than cold tyres. The difference will depend on the type of heater, the time it remains and the environmental conditions.

		СОМРО	DUND	SURFACE						
7			WORKING TEMPERATURE	SOFT/ SANDY	PACKED	HARD/ ROCKY				
	Super Soft	К8	10° - 40°							
GRAVEL	Soft	К6	20° - 60°							
GR	Soft	KM6	10° - 50°							
	Medium	К4	50° - 100°							
	Hard	K2	90° - 120°							

ASPHALT		СОМРО	DUND	SURFACE						
			WORKING TEMPERATURE	ѕмоотн	MEDIUM	ABRASIVE				
	Soft	RK9/SS	20° - 50°							
	Medium	RK7	40° - 80°							
	Hard	RK5	60° - 120°							
	Medium	RKW/S	20° - 60°							

CONDITION			TEMPERATURE									PRESSURE	
WET	DAMP	DRY	-5	0	5	10	15	20	25	30	30+	COLD PS START	HOT PS END
												1.8	
												1.8	2.0÷2.4
												2.0	2.0÷2.4
												1.8	2.0÷2.4
												1.8	2.4÷2.5

CONDITION			TEMPERATURE								PRESSURE		
WET	DAMP	DRY	-5	0	5	10	15	20	25	30	30+	COLD PS START	HOT PS END
												1.9	2.0÷2.2
												1.7	2.2÷2.4
												1.7	2.2÷2.4
												1.9	2.0÷2.2

IRELLI





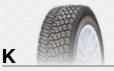
### **TREAD HAND-CUTTING**

The tread on some types of tyres can be hand cut to increase the size of the existing grooves. Hand-cutting is useful for improving grip in certain intermediate situations, between dry and thoroughly wet surfaces, or on mixed gravel/rock and sandy surfaces.

The tread efficiency in the conditions for which it was originally designed will no longer be the same. Hand-cutting must be carried out by experts using specialised equipment, suitable for use while observing safety regulations.

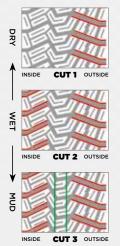
#### **GRAVEL GROOVES**

THE COLOURS ARE USED TO HIGHLIGHT WHERE GROOVES CAN BE HAND-CUT





ISIDE BASIS OUTSID









#### **ASPHALT GROOVES**

THE COLOURS ARE USED TO HIGHLIGHT WHERE GROOVES CAN BE HAND-CUT











Blade R2 (∪): Width 6 mm Depth 6 mm Blade W3 (∐): Width 8 mm Depth 6 mm





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